# THE 7









**DESIGN AND** 

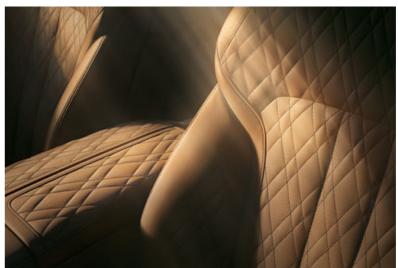
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IF YOU DON'T NEED ANY GREAT WORDS OR DEEDS TO CONVINCE YOURSELF, YOU CAN TREAT YOURSELF TO THE LUXURY OF BEING COMPLETELY AUTHENTIC.





# 2

# LUXURY MUST AROUSE EMOTIONS.

Searching and finding modern perfection: Adrian van Hooydonk, chief designer at the BMW Group, on the new appearance in the segment of the most exclusive vehicles.

The models under the name
Bayerische Motoren Werke open up
a new world within the BMW
portfolio. What is your idea of
contemporary luxury?

We do not want to tell our customers how they should define luxury for themselves, but just want to make an attractive, diverse offer. The perception of luxury is very different worldwide. But a central aspect that becomes visible everywhere is the increasing significance of personal time. It is becoming the most valuable asset in a globalised world.

How is the wish for perfection and refinement expressed in mobility?

In today's mobile world, we spend more and more time in various modes of transport. Cars are now like personal rooms on wheels. One wants to feel completely comfortable in them. A steering wheel that you touch, the materials that surround you have to feel perfect and the eye does not want to be disturbed by unclean lines or individual components. The interior of a vehicle is seen as a living space. It is about being surrounded by the highest possible sensuous quality.

What is the biggest challenge in the external appearance?

Luxury must be reflected to the outside world in a matter-of-fact way. There is a beautiful term for it: sophistication. For designers - our team has more than 700 employees at four locations worldwide, who are encouraged through constant competition with each other in terms of ideas - this means that every detail counts. The design has to arouse strong emotions while expressing the highest quality and durability at the same time. In order to be able to spend every moment intensely, full of meaning and beauty. Therefore, we are building a luxury ecosystem, a model family. In various forms of expression: contemporary saloons, elegant and very sporty coupés, but also vehicles that offer very luxurious space.

In the new designs, a common factor is noticeable: the reduction of lines. Do you want to increase luxury by making luxury less apparent in the design?

In this way, the design becomes clearer, more modern and more emotional. An expressive surface play is in the foreground, and the dynamics are emphasised even more than before by the vehicle body. The few but very precise vehicle lines underline the graphic design of the surfaces. The vehicle body looks more powerful, refined and luscious with the lavish surfaces without losing the sportiness that is typical to BMW. This is possible only because we work out every feature of a vehicle individually. For a BMW, one should be able to identify at first glance what kind of experience one would have with it. Especially in our large and particularly luxurious vehicles, we attach great importance to a marked appearance and the maximum possible feel-good factor in the interior. It's about freedom and the feeling of being at home in a BMW.



#### A DYNAMIC APPEARANCE FULL OF GRANDEUR AND PRESENCE.

If you're used to being ahead of everyone else, the BMW 7 Series is just the vehicle for you. Even the upright, self-confident front with the iconically connected double kidney grille and the modern interpretation of the narrow headlights is impressive at first glance. The eye wanders over the gently curved airblades, which lie far outside in the front apron and elegantly surround the air intakes. The coupé-like elegant roof line underlines the fascinating sportiness of the BMW 7 Series from the side. At the latest with the precisely shaped rear lights connected by a narrow light strip and the elaborately designed, powerful rear apron it becomes clear: Technology can be described with poetic words – or with lines, surfaces and curves.



On the side, the vertical Air Breather emphasises the presence of the BMW 7 Series. From this, a chrome strip develops that begins vertically and extends beyond the rear wheel arch. It also underlines the elongated, elegant side view of the BMW 7 Series.



## SLIM DESIGN, MAXIMUM EFFECT: THE HEADLIGHTS.

The particularly precisely designed front headlights extend in a clearly flattened curve towards the kidney grille. Decorative lines on the sides of the light tubes emphasise their depth and high quality.

#### <u>DYNAMICS AT FIRST GLANCE:</u> THE FRONT APRON.

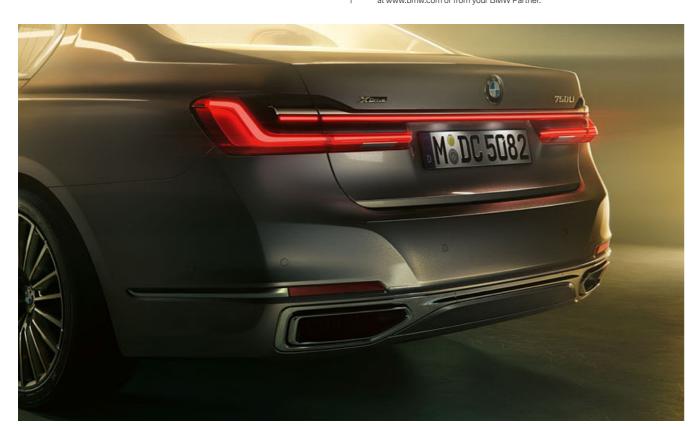
In the outer area of the front apron, the gently curved airblades surround the air intakes – expressive, present and at the same time highly elegant.

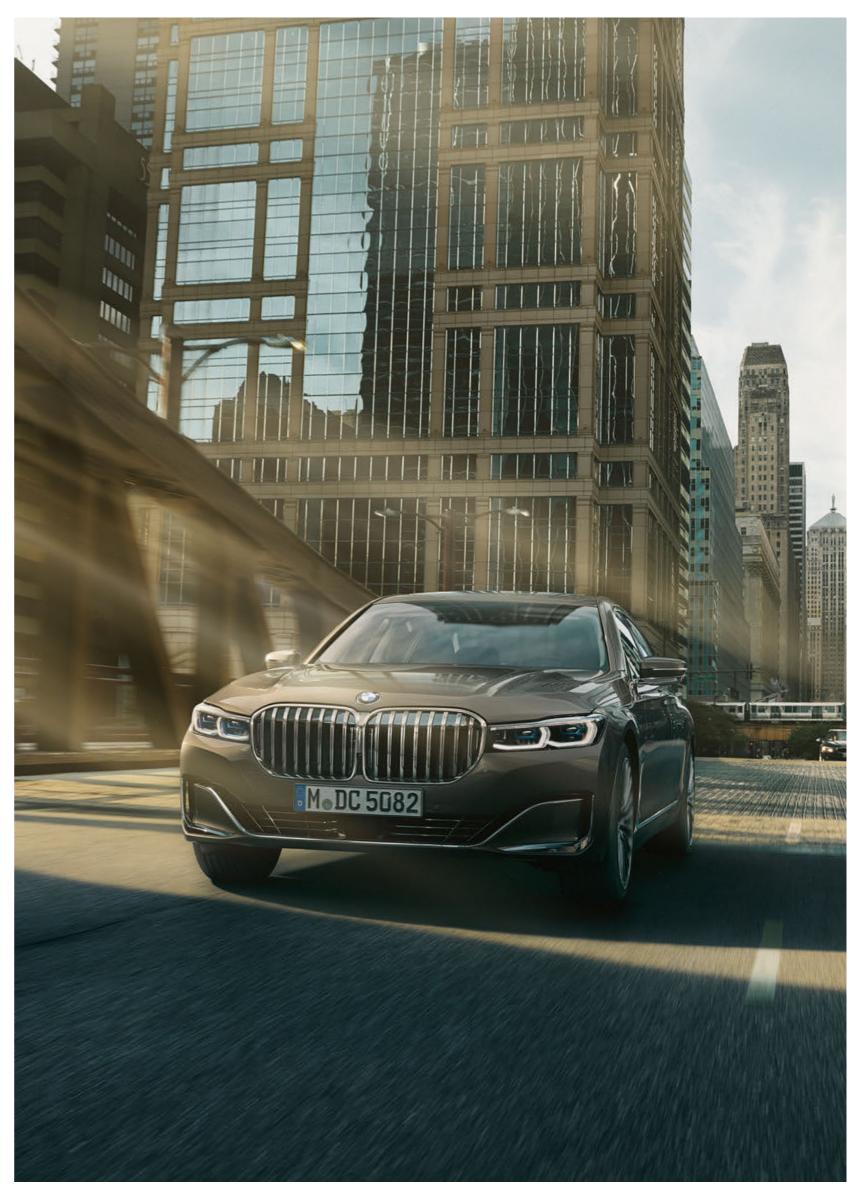
#### SELF-CONFIDENT WIDE REAR.

The rear of the BMW 7 Series is extremely wide and self-confident on the road. A chrome strip<sup>1,\*</sup> around the tailpipes with horizontal connection creates a particularly elegant appearance, while the sharp contouring of the flanks emphasises the sportiness of the vehicle.

<sup>1</sup> Only available in conjunction with additional equipment.

\* The availability of some equipment features and functions depends on engine variants or additional options. The market and production availability may vary. You can find detailed information about terms, standard and optional equipment at www.bmw.com or from your BMW Partner.





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#### WHAT IT MEANS TO BE A MODERN LEADER.

TO SHAPE THE WORLD AND LEAD PEOPLE SUCCESSFULLY – FOR BOTH YOU NEED COURAGE. THE COURAGE TO KEEP QUESTIONING YOURSELF. THE COURAGE TO BE OPEN, TO LOOK FOR NEW WAYS, FOR THE BEST ONES, NOT THE EASIEST. THE COURAGE TO FOLLOW ONE'S VISION. LIKE THESE THREE "MODERN LEADERS" WHO CHOSE THEIR OWN PATH TO SUCCESS.

#### **BODO JANSSEN**

#### LISTEN



Bodo Janssen brought with him an ego the size of a grand hotel when he took over the family hotel chain "Upstalsboom" at the age of 33. His father had died unexpectedly in a plane crash – Janssen had to take over. He approached his task very confidently and classically: Janssen dictated terms. He did not tolerate any contradiction. His word was law.

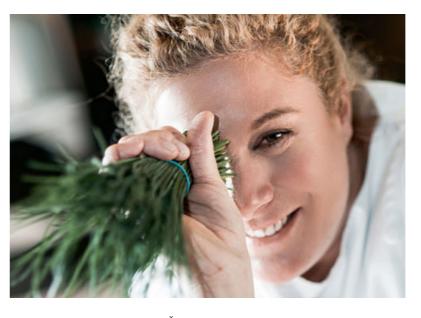
As the resorts of the hotel chain on the German North Sea and Baltic Sea coasts were delivering ever worse results and new employees were quickly resigning, Janssen initiated an internal survey in 2010. The shocking result: "We need a different boss than Bodo Janssen" and "The fish stinks from the head", were the most frequently expressed opinions, he says. "I was a flop manager," he adds. Janssen understood that he had to change his leadership style.

He entered a monastery, placed himself in the hands of Anselm Grün, a Benedictine priest known for his books on spirituality and the art of living. In the monastery and with Green's help, Janssen found a solution to his problems that changed him deeply. For two years, he worked on implementing the change in leadership and corporate culture in his company: Since then Janssen has consistently focused on his team – and he continues to work on himself. "You can grow from mistakes, I've experienced that myself. I have to exemplify what I expect from my employees," he says.

Today, the 44-year-old sees himself as their partner and coach. "I serve the people. I'm here to help them evolve. From Should to Want to, that's my mission now." With his trainees, he hiked to the Zugspitze and even climbed the Kilimanjaro with them. The last trip was even more extreme: "I spent two weeks at the Arctic Circle with our ten trainees. From the first to the third year of apprenticeship, all trainees were there. For 14 days, we saw no other people, stayed overnight in tents, climbed the highest mountain in Spitsbergen and had to rely on each other. We are now all taking this experience with us into our everyday lives. I want to create platforms and opportunities to get into joint action."

His actions took hold: The number of sick days and terminations fell to a record low. Employee satisfaction rose by 80 percent, "Upstalsboom" was awarded several times as an employer; for example, according to a recent "F.A.Z." study the company is "Germany's most sought-after employer" in the hotel industry. Since then, sales have also increased year by year. The approximately 70 hotels and holiday homes of the medium-sized group of companies based in Emden in northern Germany are well booked, and a hotel on the island of Föhr has just been added.





#### <u>ANNA ROŠ</u>

#### **PROTECT**

Top-class sport, diplomatic service, top-class gastronomy: Actually, the three fields of work do not have much in common. Slovenian Ana Roš proved her talent in all three. At the age of seven she started a sports career: the super talent was skiing for the Yugoslavian national team. After that, she was to become a diplomat according to the will of her parents, studied in Trieste and now speaks five languages. Then she met her husband and started to work in the restaurant of his parents, Hiša Franko in the Socca Valley in the mountains of Slovenia. She quickly burned for her new vocation and announced to her bewildered parents that she wanted to become a top chef – as an amateur.

Her father didn't talk to her for half a year, her mother found it embarrassing. Still: She had found her vocation and prevailed against all resistance.

With an iron will, the autodidact became a top chef. Her restaurant developed into a fixed point on the culinary map of Europe. Her international breakthrough came in 2016 with her appearance in the Netflix documentary "Chef's Table". One year later she was named "The World's Best Female Chef" by the British trade magazine "Restaurant" after a survey of international gastronomic critics, cooks and restaurant chefs. Today, chefs, restaurant critics and culinary tourists flock to her restaurant. They all want to see how the 45-year-old time and again creates little wonders from products of the Slovenian mountain region. Because of the success, Ana Roš had to rethink: "We decided to professionalise the restaurant in order to further improve quality," she says.

EDITORIAL: MODERN LEADERSHIP

Anyone who burns so hard for something must also protect themselves and their team from burning. Ana Roš was clever enough to recognise the threatening burnout at an early stage: "I was the first in the kitchen and the last ... Today it's different." And she also protects her employees from it: "Last year we hired two women, both of them very ambitious," she says. "After two months, they were exhausted, and I knew they'd quit at some point. We were wondering: How can we save them? Now we have a solution: They both do the morning shift, prepare food in the morning."

Roš, mother of two children, now employs 14 people in the kitchen. The 45-year-old is extremely picky about her staff: "The most important thing for me: Everyone has to be a team player! You can learn the technique, not social intelligence. In my kitchen, people live a large part of their time together in a confined space. They must help others, listen to others, understand their concerns. Otherwise it won't work."

By the way, she has observed a development in young women that she particularly welcomes: "Girls used to be very ambitious, went crazy quickly, too quickly sometimes. They had to show that they were better. This can lead to problems. The new generation knows what they can do. They are much more relaxed."

#### MARC NICHOLSON

#### **COMMUNICATE**

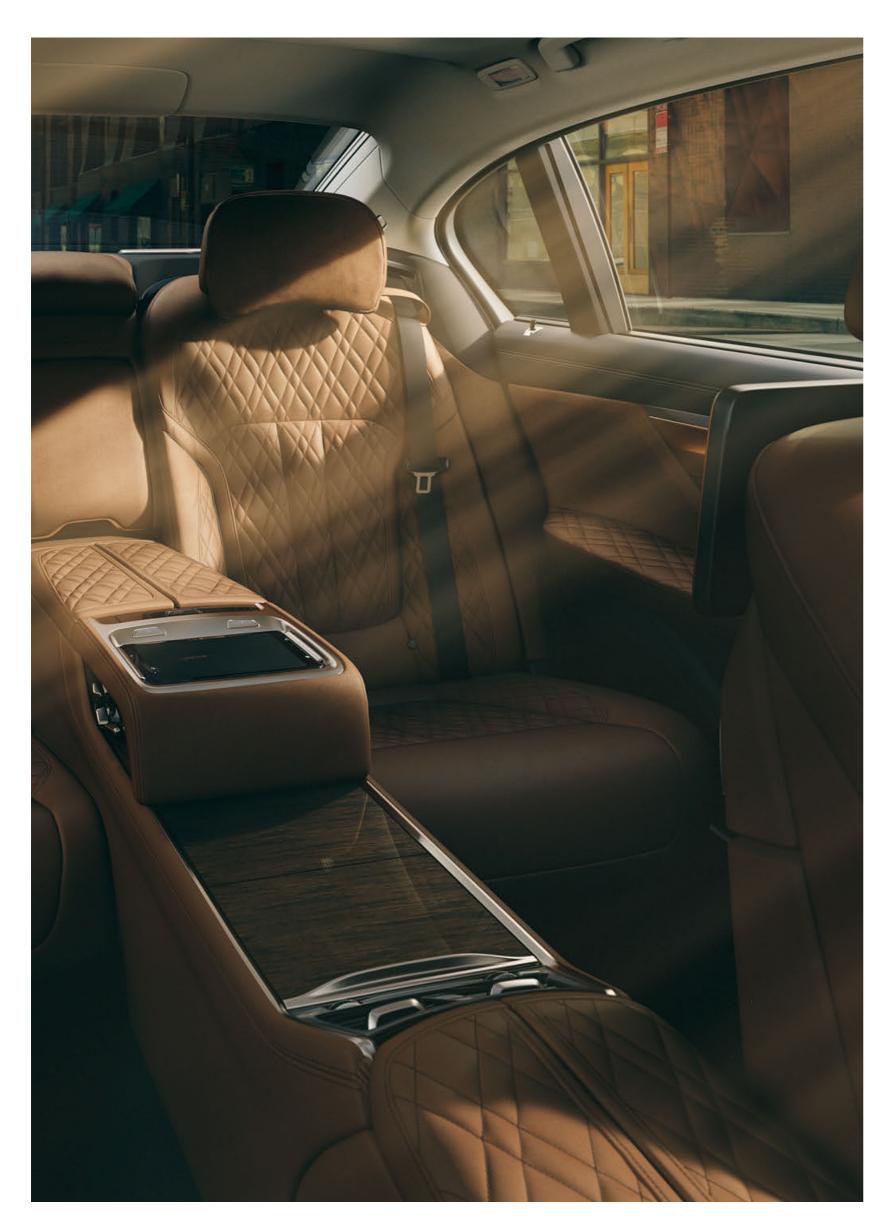
"Conversations can change the world. All major projects start with talks," Marc Nicholson is sure. Born and raised in Canada, living in Singapore for more than 15 years, he already experienced as a child what communication means. When he was 12 years old, he was always there when his father gathered politicians, industrialists, financial jugglers, artists and inspiring surprise guests at his home table on Wednesdays. "The schedule was rigorous, it started at 9:00 pm, the discussions lasted until 1:00 am." Marc was allowed to listen and participate; at breakfast the next morning there was the internal manoeuvre criticism. Today he's sure: "Discussions like this contribute to world peace."

Inspired by the cosmopolitan spirit in his parental home, Nicholson went out into the world. He worked as an actor, managed a hotline, coached the squash team of Cyprus and attended the US Navy Officers School. Until he moved to Singapore, where he now lives with his wife Jean Low, CFO of the co-working space chain JustCo., and their two

In Singapore he found his mission, an exclusive private club that perfected the basic idea of "Wednesday Night": People with power meet people with ideas there. "1880" is the name of the new institution in Singapore, an allusion to how often fatherly meetings have already taken place in the last 36

years. In "1880", the 50-year-old gathers the most diverse characters – with an ultimate goal of saving the world: "Every new business that is founded, every documentary, every charity, every adventure begins with a conversation. I love meeting new people and finding out what they're up to. If I can bring them together with people who make those dreams come true, so much the better."

In his opinion, social media has robbed many people of the ability to have interesting face-to-face conversations. "It's the only way to really solve problems." The Modern Leaders who meet in his club should have the chance to train this ability – to the best for themselves, their employees and the world.



#### GET IN. SIT BACK. DISCOVER WELL-BEING.

Anyone who has ever taken a seat here knows what luxury feels like: The extravagant comfort of the Executive Lounge surrounds you from the moment you take your seat. The massage function in the cockpit and rear seat provides soothing relaxation, while the senses are completely devoted to the view through the Sky Lounge of the Panorama glass roof or the soft glow of the Ambient light and the Bowers & Wilkins Diamond Surround Sound System pampers the ears. Thus, both shorter journeys and longer journeys become an unforgettable experience.

IF YOU WANT TO DRIVE AHEAD OF OTHERS, YOU CAN'T COMPROMISE ON LUXURY EITHER -AND THE BMW 7 SERIES IS JUST THE VEHICLE FOR YOU.

#### MORE THAN SITTING: EXECUTIVE LOUNGE.

Highly generous footwell, an individually adjustable seat and backrest angle, an electrically extendible footrest - the Executive Lounge<sup>1, 2, \*</sup> has everything to make every drive even more relaxing or productive. For even more space and a particularly comfortable reclining position in the rear, the front passenger seat<sup>3</sup> can be moved forward by up to 90 mm and the headrest folded down - a travel experience that really leaves nothing more to be desired.

- Available as optional equipment.
  Only available for the long-wheelbase BMW 7 Series.
  Front passenger seat with restricted functions.
  Standard for M760Li xDrive.
  The availability of some equipment features and functions depends on engine variants or additional options. The market and production availability may vary. You can find detailed information about terms, standard and optional equipment at wave bown or from your Fam. MW Partner. at www.bmw.com or from your BMW Partner.



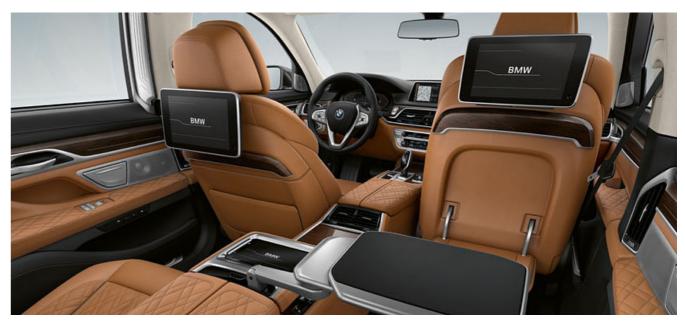
OFFERS A BRIGHT, LIGHT-FLOODED ATMOSPHERE IN THE VEHICLE INTERIOR: THE ELECTRIC PANORAMA GLASS ROOF SKY LOUNGE.

#### MORE THAN A CLEAR VIEW: PANORAMA GLASS ROOF SKY LOUNGE.

During the day, the Panorama glass roof Sky Lounge<sup>1, 2</sup> provides a bright, spacious interior atmosphere on all seats, which can also be individually adjusted with the electrically and separately operated roller sunblinds in the rear. At night it becomes a starry sky\*: With over 15,000 points of light, it creates a special atmosphere – naturally in the six colours of the Ambient light<sup>1, 4</sup>.

#### SMOOTHED SOUND FOR PURE SOUND ENJOYMENT: THE BOWERS & WILKINS DIAMOND SURROUND SOUND SYSTEM.

The Bowers & Wilkins Diamond surround sound system<sup>1</sup> with three diamond tweeters features outstanding studio-quality sound for every seat in the vehicle. 16 carefully positioned speakers ensure a mesmerising sound experience. The speakers are illuminated, visually emphasising the system's outstanding sound quality.



#### LUXURY, ALWAYS ON YOUR SIDE.

Luxury also means being able to feel safe and secure at all times. In the BMW 7 Series, a reliable selection of intelligent assistants is always at your side, and thanks to innovative operating options, you can interact effortlessly with your BMW by touch, gesture or voice. Whether you need support in challenging or monotonous driving situations or a concierge who is available to you round the clock - comfort, safety and the fulfilment of your individual needs are always at the heart of the BMW 7 Series.

#### A HINT, A WISH FULFILLED: BMW GESTURE CONTROL.

With BMW Gesture Control<sup>1</sup>, certain functions can be operated by means of defined hand movements. For certain operations the system will for example recognise gestures such as 'swiping' or 'pointing' for accepting or rejecting an incoming call, or circular motions of the index finger to adjust volume.

#### INNOVATIVE INFORMATION: BMW LIVE COCKPIT PROFESSIONAL WITH INNOVATIVE OPERATING

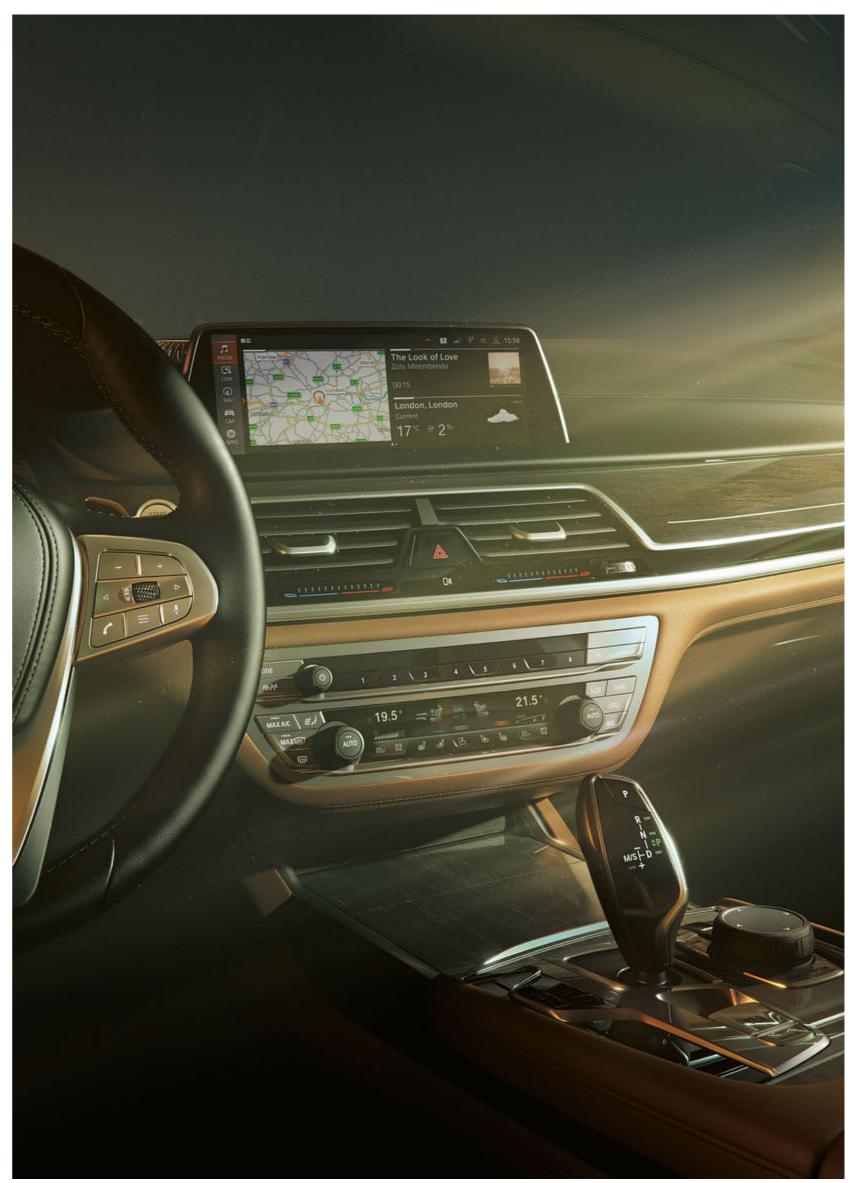
The innovative BMW Live Cockpit Professional with a learning navigation system is a new highlight of BMW's typical driver orientation. All information is displayed in an appealing manner on the display network consisting of a control display and an instrument display. Thanks to the individually configurable operating concept of the BMW Operating System 7.0, an even more intuitive operation via gestures<sup>1</sup>, speech, touch screen and iDrive control is possible. With the enhanced functionality of the controller, all digital services\* such as apps can be selected directly and the whole system can be configured according to personal preferences. The BMW Head-Up Display<sup>1,2</sup> with extended contents also transmits information directly into the driver's field of vision without distracting from traffic.



 $^{\rm 1}$  Available as optional equipment.  $^{\rm 2}$  The information in the BMW Head-Up Display is not fully visible when viewed

I he information in the BMW Head-Up Display is not fully visible when viewed through polarised sunglasses. Content shown will depend on the equipment options chosen. Further optional equipment is required to display specific items.
\* The availability of some equipment features and functions depends on engine variants or additional options. The market and production availability may vary. You can find detailed information about terms, standard and optional equipment at www.bmw.com or from your BMW Partner.





#### THE BEST WAY TO SHOW PERSONALITY.

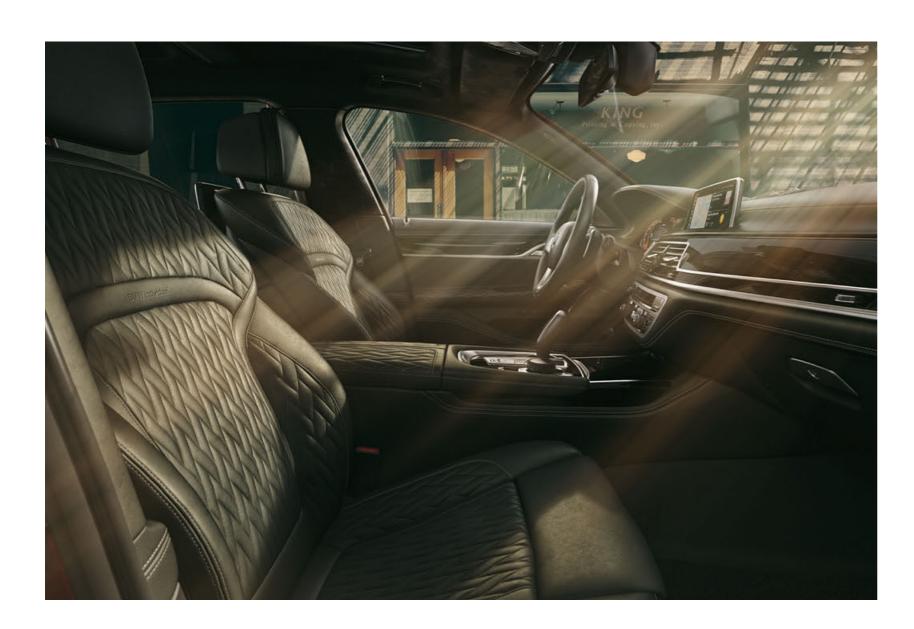
THERE'S NO REAL ALTERNATIVE TO THE NOBLESSE OF MERINO LEATHER UPHOLSTERY. A VISIT TO THE SADDLERY OF THE BMW INDIVIDUAL MANUFAKTUR SHOWS THE PRECISION WITH WHICH SUCH AN INTERIOR IS CREATED.

A soft noise fills the air. In the cutting room of the BMW Individual Manufaktur in Munich, a large piece of amarone leather is ready on the plate of the electronic cutter. An intake system, which runs under the surface, fixes the leather. "This way it cannot slip during cutting," explains Gottfried Nützl. The head of the saddlery knows what counts if the result is to meet the highest demands: High-end material and perfect workmanship.

In the tannery itself, the leather has been refined according to all rules of craftsmanship. This began with the selection of raw materials. Only large bull hides from special cattle breeds are approved for 'Merino' leather - in premium quality. The tanneries with which BMW cooperates are located in Southfield, Michigan, Freiberg in Austria and Hehlen in Lower Saxony. They process the raw material into a very fine, stable natural leather without artificial embossing or surface coating. The natural tanning also makes it voluminous, soft and breathable.

When colouring, the tanners use a particularly gentle process. In the course of this so-called barrel pigmentation, the 'Merino' leather is completely coloured in a process lasting several hours without losing the desired suppleness. Gottfried Nützl appreciates the high quality of the material: "This leather stays beautiful during the whole lifespan of the car," he says.

A camera installed above the cutting platform captures the exact contours of the leather and sends the data to the cutter's computer. The shapes of the leather pieces for four headrests and four side panels of a BMW 740Li Saloon have already been scanned. The computer arranges them on the surface of the leather so that only minimal waste occurs. Earlier, the saddler marked a spot on the leather with a special pen that was not completely free of blemishes. The computer automatically omits this marked area, "Leather is a natural product," says Nützl, "which means that there can always be irregularities. But we don't use any of it in our cars. We only process perfect pieces."









The cut is the art of the saddler.

One last check on the screen, then Gottfried Nützl releases the cut. The machine moves over the leather with a razorsharp blade and cuts out the exact shapes. Leather pieces that later receive curved seam lines are given many small triangular cut-outs at the edges. "We call these cut-outs Knips", explains Gottfried Nützl and bends one of the cut leather pieces so that a curve is created. "We're taking some material away so the leather won't wrinkle when we put it in

The next station of the leather is the sewing shop. A leather seat consists of up to 40 different parts. They are carefully assembled by hand on large special sewing machines. The leather steering wheels are even hand-stitched. "Robots do not yet exist for such work," says Gottfried Nützl, "so it's still very much up to our craftsmanship." Only the symmetrical quilting seams or the fine air holes in the climate leather are completely machined.

"In addition to the paint on the car, the colour of the leather upholstery offers the best opportunity to show personality," says Nützl. The BMW Individual Manufaktur is there for special design wishes that go beyond the standard equipment of BMW Individual. Gottfried Nützl and his colleagues offer exclusive solutions for demanding customers from all over the world and design unique interiors – from embroidered family coats of arms in the headrests to a special colour combination of the seats and diamonds in the interior trim finishers. BMW Individual Manufaktur makes everything possible - whether it's an inlay made of the wood of your own cherry tree or the individual name on the illuminated door sill.

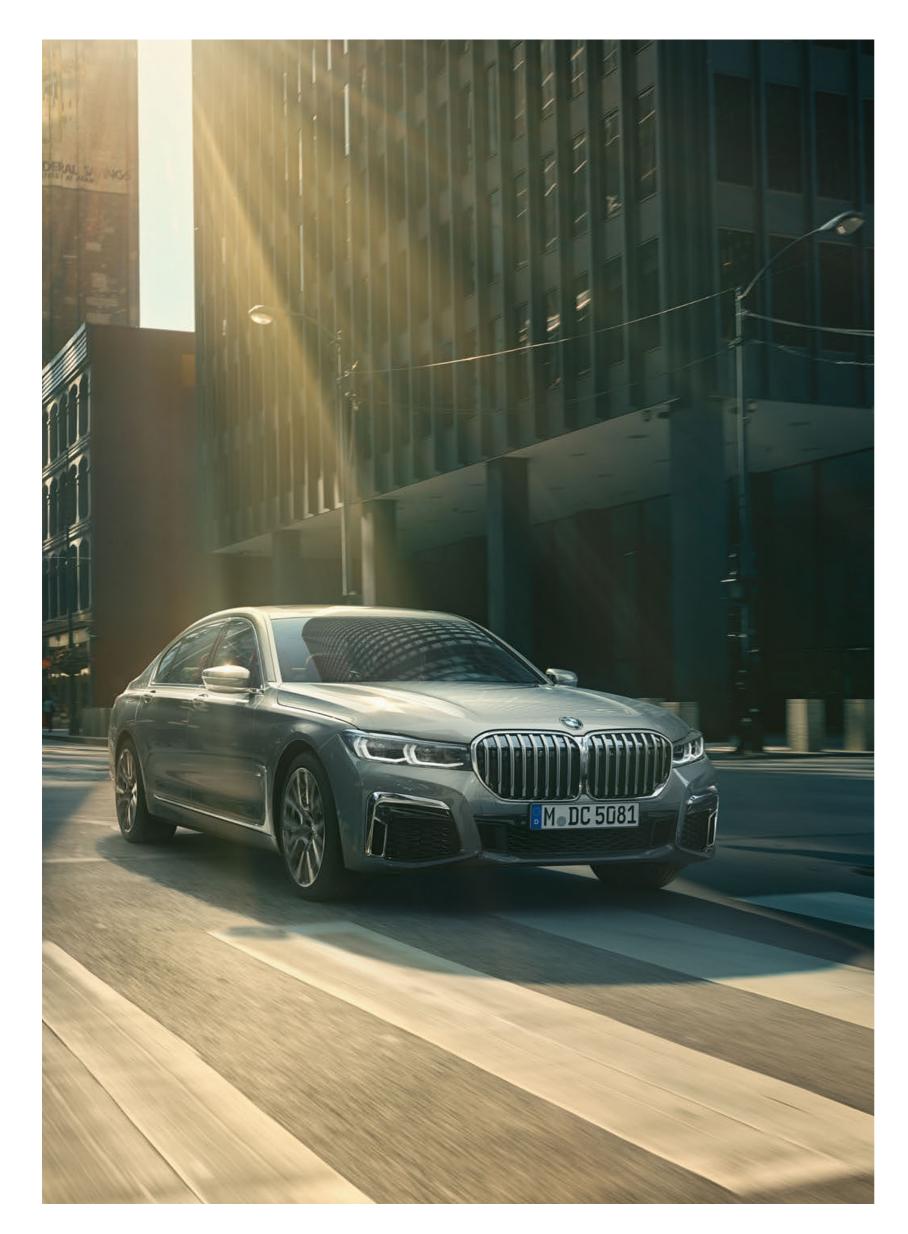
The amarone leather parts that have just come out of the cutter now receive – before they are sewn into headrest covers – a white embroidery with the car owner's initials: Individuality in its most beautiful perfection.

# 3

# EMOTION EXPRESSED AS INNOVATION.

Thoughts were born,
ideas thought through and
know-how taken to the extreme.
Innovative technologies were developed,
comfort and efficiency enhanced and
performance levels increased.
But all this was not done to put
knowledge, ability and pioneering
spirit in the foreground – but
to make this one, special feeling even
more tangible: Driving pleasure.
Technology becomes emotion –
Bayerische Motoren Werke.





## **SUPPORTS** WITHOUT DISTRACTING.

#### DRIVER ASSISTANCE

The intelligent assistants from BMW Personal CoPilot are on board in the vehicles of Bayerische Motoren Werke. These support you in all driving situations and increase safety and comfort. In this way, you ensure that you can look forward in a relaxed manner and devote yourself to the most important thing: sheer driving pleasure. Today, tomorrow and also in the future: The driver assistance systems in a vehicle from the Bayerische Motoren Werke define what is technically feasible - and as a reliable companion, ensure that you master every challenge with confidence.

#### CHALLENGE MASTERED BACKWARDS: THE REVERSING ASSISTANT.

The Reversing Assistant<sup>1,\*</sup> can also effortlessly cope with narrow, winding passages. It stores the last 50m of the driven path when driving forwards at up to 35 km/h. When reversing, it can retract the path automatically if required and takes over the steering.

#### FEEL HAPPINESS EVEN WITH THE NARROWEST GAP: REMOTE CONTROL PARKING.

The BMW 7 Series also demonstrates its innovative character down to the smallest detail when it comes to parking: With Remote Control Parking<sup>1,\*</sup>, the BMW 7 Series can be manoeuvred from the outside by the driver operating the vehicle comfortably with the BMW Display Key<sup>1</sup>. So even narrow parking spaces are no longer a problem.

- <sup>1</sup> Available as optional equipment.
- 2 Function may be limited in darkness, fog or bright glare.

  \* The availability of some equipment features and functions depends on engine variants or additional options. The market and production availability may vary. You can find detailed information about terms, standard and optional equipment at www.bmw.com or from your BMW Partner



#### IS THERE WHEN REQUIRED: DRIVING ASSISTANT PROFESSIONAL

Driving Assistant Professional<sup>1, 2, \*</sup> offers optimum comfort and maximum safety during critical or monotonous traffic situations. It includes: Steering and Lane Control Assistant incl. support in narrow places, Lane Change and Emergency Stop Assistant, local hazard alert and Lane Keeping Assistant with active side collision protection as well as other safety functions.

#### MAXIMUM DRIVING PLEASURE EVEN WITH A LIMIT: SPEED LIMIT ASSIST.

The automatic Speed Limit Assist<sup>1,\*</sup> adapts the active cruise control dynamically to upcoming speed limits. These are determined along the probable route by the navigation system and checked by the camera. The information provided is continuously updated by the entire fleet.



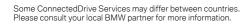
# CONNECTED DOWN TO THE SMALLEST DETAIL.

#### CONNECTIVITY AND INFOTAINMENT

To stand above it all and yet stay completely connected with your world: When it comes to connectivity and infotainment, Bayerische Motoren Werke does not want to follow any trends, but set standards. With BMW ConnectedDrive, you are optimally connected wherever you are, and you have access to the full range of communication, information and entertainment at any time. In addition, the personal mobility assistant BMW Connected also accompanies you on your smartphone outside the vehicle and supports you in your everyday life – because sheer driving pleasure starts long before you get in and does not stop when you get out of the car.

#### BMW INTELLIGENT PERSONAL ASSISTANT.

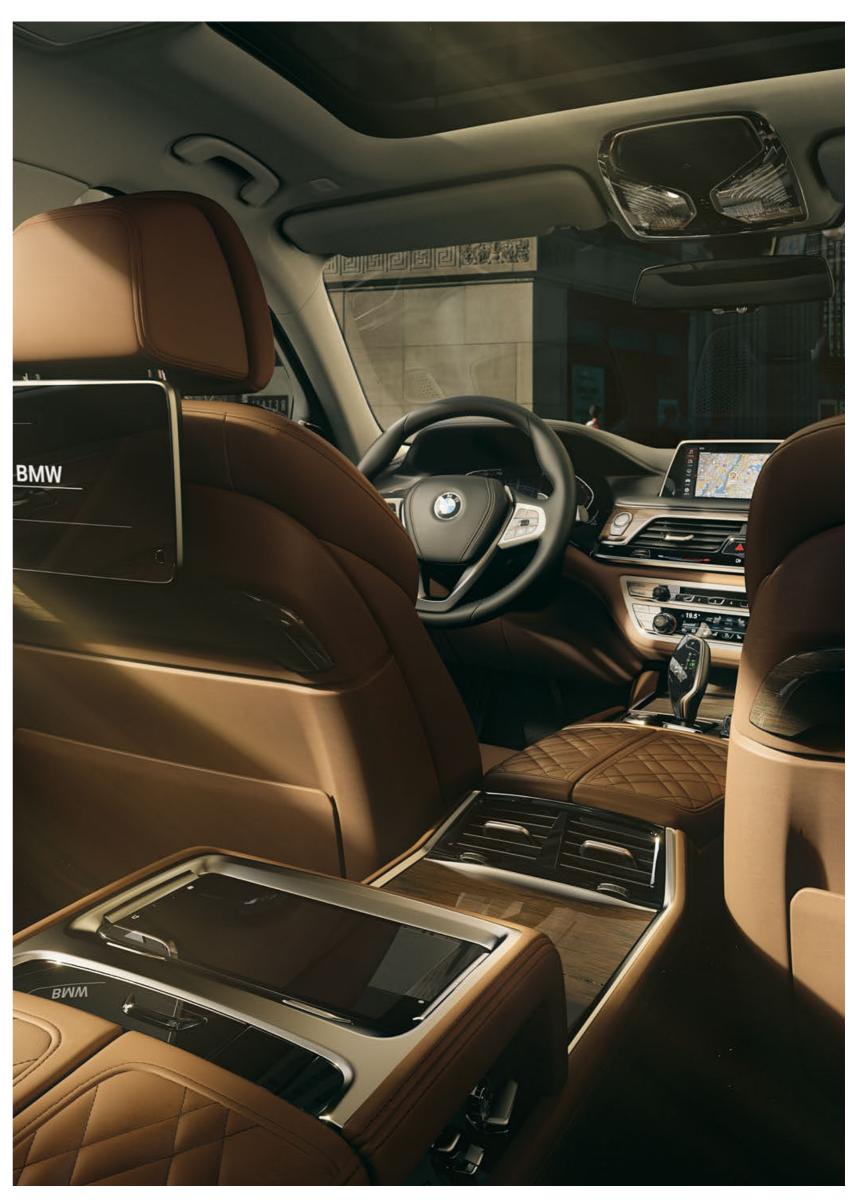
It can be that easy to be understood: The BMW Intelligent Personal Assistant\* responds to the simple, spoken greeting formula "Hey BMW" and allows natural interaction with your BMW 7 Series. This digital assistant learns to adapt to your personal needs and is versatile in use: Whether you need information about the vehicle\*, concierge services¹,\*, navigation functions¹,\*, operating the infotainment system\* or simply starting an interior staging¹,\* tailored to your mood by voice – your BMW 7 Series is always there for you thanks to the BMW Intelligent Personal Assistant.





- Available as optional equipment.

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#### OUTSTANDING FROM START TO FINISH: CONNECTED NAVIGATION.

Always arrive safely – the functions of Connected Navigation<sup>1,\*</sup> support the driver at every step of the way. In this way, the vehicle not only learns individual destinations and reminds you to drive off in good time, but also knows the traffic situation thanks to Real Time Traffic Information (RTTI) and suggests the fastest and most relaxed route. Also your own points of interest can be organised from the comfort of your vehicle, and finding, booking and even paying for available parking spaces becomes fascinatingly easy.



#### ALWAYS UP-TO-DATE, WITHOUT A VISIT TO YOUR BMW PARTNER: REMOTE SOFTWARE UPGRADE.

Do you want your BMW to be up to date with the latest software? With Remote Software Upgrade\*, your BMW will always be like new. Upgrades are installed over-the-air, just as they are for your smartphone. In this way, other functions in your vehicle can also

Some ConnectedDrive Services may differ between countries. Please consult your local BMW partner for more information.



#### THE RIGHT MOOD FOR EVERY FEELING: EXPERIENCE MODES.

Do you place importance on understated luxury or productivity while on the road? With Experience Modes, such as Executive Mode or Expressive Mode, you can immerse your senses in a perfectly orchestrated interior to match your mood. All you need to do is say, 'Hey, BMW. Activate Expressive Mode.".\*



- Available as optional equipment.
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# EXPERIENCE WITH ALL YOUR SENSES.

#### COMFORT AND FUNCTIONALITY



THE BOWERS & WILKINS DIAMOND SURROUND SOUND SYSTEM¹ OFFERS STUDIO SOUND QUALITY ON ALL SEATS IN THE VEHICLE.

Vehicles from the Bayerische Motoren Werke not only stand for unlimited driving pleasure, but also for particularly sophisticated motoring enjoyment. Everything around you is designed for maximum comfort and maximum functionality. From atmospheric light design when entering the vehicle to perfect sound from the high-end sound system to pleasant surprises such as the massage function of the comfort seats: Everything here is designed to turn even an everyday trip into an extraordinary experience.

### FOR A SPECIAL SCENT IN THE PASSENGER COMPARTMENT: AMBIENT AIR PACKAGE.

The Ambient Air Package<sup>1,\*</sup> comprises a fragrance dispersal function and an air ionisation function. There are several fragrances to choose from, all specially composed for the vehicle. Two of them can be used in parallel and selected alternately.

#### REAR-SEAT ENTERTAINMENT EXPERIENCE.

With its variety of entertainment functions Rear-seat entertainment Experience¹ – including two 10.2" full-HD rear-seat monitors with touchscreen function, Blu-ray player and HDMI connection – provides the best in entertainment for the rear seats. Multiple system interfaces allow external devices to be connected. The system is operated via touchscreen function or BMW Touch Command.



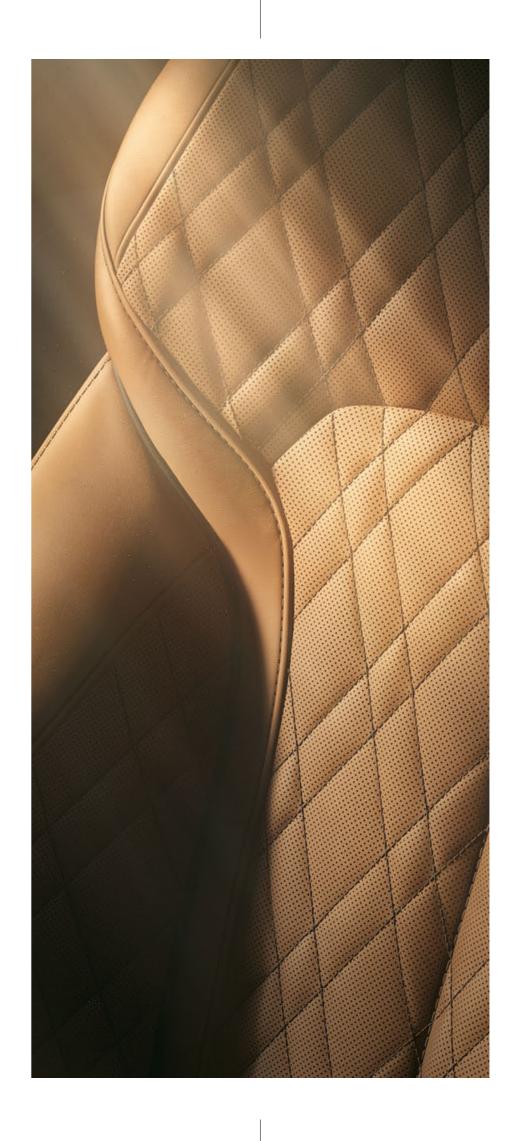
PROVIDES CHILLED DRINKS: THE REMOVABLE BMW INDIVIDUAL COOLING BOX1.\* INTEGRATED INTO THE REAR SEAT BACKREST.

- <sup>1</sup> Available as optional equipment.
  \* The availability of some equipment features and functions depends on engine variants or additional options. The market and production availability may vary. You can find detailed information about terms, standard and optional equipment at www.bmw.com or from your BMW Partner.
- BMW



# ONLY YOUR OWN WAY LEADS TO YOUR OWN GOALS.

Materials – hand crafted,
exquisite and exclusive. Colours,
surfaces and shapes as individual
as the eyes that look upon it.
Ideas and expectations are met
without compromise – and exceeded.
Emotion is the consequence of design:
Bayerische Motoren Werke.



## BMW INDIVIDUAL.

THE EXPRESSION OF PERSONALITY.



The BMW Individual matt paint finishes available for the BMW 7 Series stand out from the crowd with their silky sheen, characteristically recognisable at first glance. This is only made possible by special pigmentation within the multi-layer coating process. A metallic paint finish forms the base. Then a perfectly matched, matt clear coat provides the special finish. This results in a silky matt surface, which is particularly expressive in the BMW Individual special paintwork Frozen Dark Silver metallic shown here.



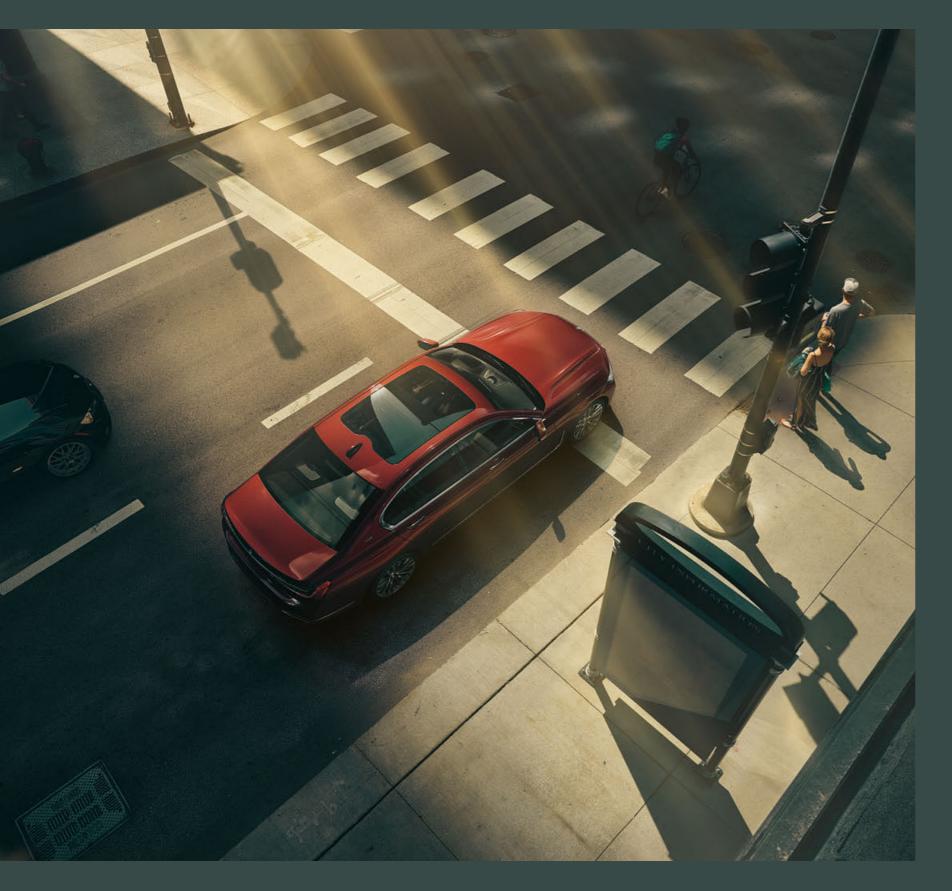
The door sill with BMW Individual lettering already indicates the particularly selected taste when the doors are opened. In combination with the BMW Individual full leather trim 'Merino', it also underlines the clear claim to excellence of BMW Individual.



the BMW Individual interior trim finishers piano finish Black illustrate the exceptional nature of the materials selected for BMW Individual and their meticulous workmanship: Several layers of tulip wood are refined with dark piano finish and then polished until the desired deep high-gloss effect is achieved.

When even perfection is just the beginning, you are in the world of BMW Individual. Everything that is conceivable is possible here, because your taste and your imagination are the only limits. Choose from extraordinary, exclusive equipment options or put together your BMW 7 Series entirely according to your own wishes – at BMW Individual the dream of your very own BMW 7 Series becomes a reality!

GRANDEUR EXPRESSED IN SELECTED TASTE: IN THE BMW 7 SERIES, IT IS REVEALED IN A NEW LIGHT.





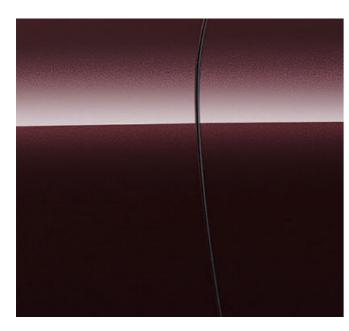


## WHICH COLOUR GIVES YOU DRIVING PLEASURE?

#### EXTERIOR COLOUR WORLD

Bernina Grey Amber Effect metallic or Royal Burgundy Red Brilliant Effect metallic? Donington Grey metallic or Azurite Black metallic? The expressive colour palette for the BMW 7 Series will leave you spoilt for choice. For whichever paintwork you decide: You always choose ground-breaking design and uncompromising dynamics, which prove passion and character.

■ STANDARD EQUIPMENT □ OPTIONAL EQUIPMENT







☐ Non-metallic 300 Alpine White¹





☐ Metallic 475 Black Sapphire<sup>2</sup>

☐ Metallic A72 Cashmere Silver









☐ Metallic A83 Glacier Silver²

☐ Metallic A89 Imperial Blue Brilliant effect\* ☐ Metallic A90 Sophisto Grey brilliant effect\* ☐ Metallic A96 Mineral White



☐ Metallic C25
Royal Burgundy Red Brilliant effect\*

☐ Metallic C27 Arctic Grey brilliant effect\*

☐ Metallic C3E Bernina Grey Amber effect²

#### **BMW INDIVIDUAL**



☐ BMW Individual C3Z Tanzanite Blue metallic



☐ BMW Individual C36 Dravit Grey metallic



☐ BMW Individual C47 Azurite Black metallic



☐ BMW Individual C46 Almandine Brown metallic



☐ BMW Individual special paintwork



☐ BMW Individual special paintwork



☐ BMW Individual X1C Aventurine Red metallic



☐ BMW Individual special paintwork Brilliant White metallic



☐ BMW Individual special paintwork Pure metal Silver



☐ BMW Individual special paintwork Frozen Dark Silver metallic





☐ BMW Individual special paintwork Frozen Brilliant White metallic

M SPORT PACKAGE



☐ BMW Individual special paintwork







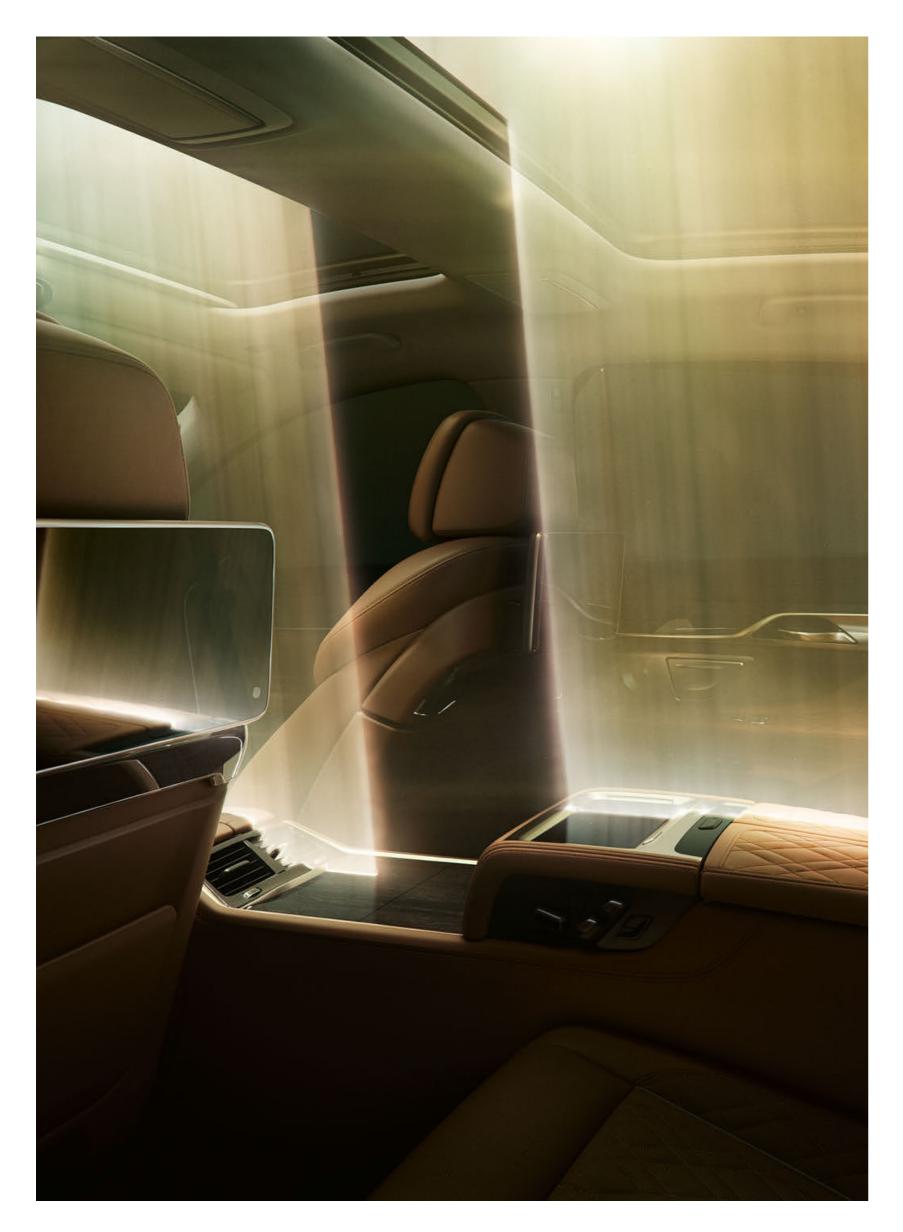
☐ Metallic C28 Donington Grey³

<sup>[</sup>Colour samples] These colour samples are intended as an initial guide to the colours and materials available for your BMW. However, experience has shown that printed versions of paint, upholstery and interior trim colours cannot in all cases faithfully reproduce the appearance of the original colour. Please discuss your preferred colour choices with your BMW partner or dealership. There you can also see original samples and be assisted with special requests.

Standard for the M Sport package.
 Also optionally available for the M Sport package.

Only available in conjunction with M Sport package.

<sup>\*</sup> The availability of some equipment features and functions depends on engine variants or additional options. The market and production availability may vary. You can find detailed information about terms, standard and optional equipment at www.bmw.com or from your



# AN AMBIENCE OF LUXURIOUS EXCLUSIVITY.

FINE, SOFT, HIGH-QUALITY, AND THIS IS ONLY THE BEGINNING



THE PRECISELY FITTED METAL INLAY<sup>1,\*</sup> REVEALS THE FILIGREE CRAFTSMANSHIP THAT SETS THE INTERIOR OF THE BMW 7 SERIES APART

Outstanding in colour and character: The exclusive leather 'Nappa' with extended stitching<sup>1,\*</sup> includes seats, door armrests, front centre console and, in combination with the Executive Lounge<sup>1,\*</sup> equipment, even the rear centre console. In the colour Cognac, it gives the interior a fine impression, which is additionally emphasised by the striking stitching, and the interior trim finishers in fine-wood trim American Oak dark with metal inlay<sup>1,\*</sup> also clearly show: Only materials of the highest quality are used here.





THE EXCLUSIVE LEATHER 'NAPPA' IN COGNAC WITH EXTENDED CONTENTS'.\* CONVEYS A SPECIAL SENSE OF LUXURY. ITS SOFT ELEGANCE AND SHAPE INVITES YOU TO SIT BACK AND RELAX.

<sup>1</sup> Available as optional equipment.

\* The availability of some equipment features and functions depends on engine variants or additional options. The market and production availability may vary. You can find detailed information about terms, standard and optional equipment at www.bmw.com or from your BMW Partner.

# LUXURIOUS ATHLETICS EXPRESSED IN DESIGN.

LEATHER, ASH, ALCANTARA - AND ADRENALIN



THE EXCLUSIVE GRAIN OF THE INTERIOR TRIM FINISHERS BMW INDIVIDUAL FINE-WOOD TRIM ASH GRAIN BLACK RED HIGH-GLOSS IN COMBINATION WITH ITS ATTENTION-GRABBING COLOURING AMPLIFY THE FINE DEMAND OF THE INTERIOR.

Under an Alcantara headliner in anthracite<sup>1,\*</sup>, a world of luxury and sportiness is revealed: In the interior of the BMW 7 Series, the self-confident combination of BMW Individual full leather trim 'Merino' Amarone<sup>1,\*</sup> with interior trim finishers BMW Individual fine-wood trim Ash Grain Black Red high-gloss<sup>1</sup> creates an interior that captivates with its very own, exclusive touch.

THE DEEP, CHARACTERFUL COLOUR TONE OF THE BMW INDIVIDUAL FULL LEATHER TRIM 'MERINO' IN AMARONE SPREADS A FINE AMBIENCE IN THE INTERIOR, CHARACTERISED BY A SELF-CONFIDENT UNDERSTATEMENT.





# A MASTERPIECE OF ELEGANCE AND TIMELESSNESS.

PIANO FINISH BLACK COMBINED WITH SMOKE WHITE

Modernity has never looked more luxurious: The BMW Individual full leather trim 'Merino' in Smoke White<sup>1,\*</sup> with elaborate braided piping in black and extended stitching creates an exclusive atmosphere and attracts all attention. The interior trim finishers form a clear contrast to this: In BMW Individual piano finish Black<sup>1</sup>, they set luxurious highlights in a modern ambience – for an environment that makes every journey even more pleasant.



THE BMW INDIVIDUAL INTERIOR TRIM FINISHERS PIANO FINISH BLACK ARE APPLIED AND POLISHED ON A BLACK COLOURED TULIP WOOD VENEER IN SEVERAL LAYERS OF CLEAR PAINTWORK, UNTIL THE CHARACTERISTIC DEEP HIGH-GLOSS EFFECT IS ACHIEVED.



THE BMW INDIVIDUAL FULL LEATHER TRIM 'MERINO' IN SMOKE WHITE LOOKS TIMELESS, BRIGHT AND CLEAR. IT IMPRESSES WITH ITS EXTREMELY SOFT LEATHER AND HIGH-PRECISION WORKMANSHIP.



Available as optional equipment.

<sup>\*</sup> The availability of some equipment features and functions depends on engine variants or additional options. The market and production availability may vary. You can find detailed information about terms, standard and optional equipment at www.bmw.com or from your BMW Partner.

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## THE MOST PERSONAL WAY TO SHOW STYLE.

#### INTERIOR COLOUR WORLD

Be it exclusive 'Nappa' leather in Cognac combined with the interior trim finisher in fine-wood trim American Oak dark with metal inlay or another exquisite combination – a harmonious interplay of colours and materials in the interior will be your companion on all journeys.

■ STANDARD EQUIPMENT □ OPTIONAL EQUIPMENT

#### LEATHER







■ Leather 'Dakota' LCCY Canberra Beige,





■ Leather 'Dakota' LCMY Mocha.



■ Leather 'Dakota' LCRI Cognac,



■ Leather 'Dakota' LCSW Black,



☐ Exclusive leather 'Nappa' with extended trims NACY Canberra Beige, interior colour



☐ Exclusive leather 'Nappa' with extended trims NADQ Canberra Beige, interior colour Canberra Beige/Dark Coffee<sup>1,\*</sup>



☐ Exclusive leather 'Nappa' with extended



☐ Exclusive leather 'Nappa' with extended



☐ Exclusive leather 'Nappa' with extended



☐ Exclusive leather 'Nappa' with extended





☐ Exclusive leather 'Nappa' with extended trims NASW Black, interior colour Black¹, \*



☐ Exclusive leather 'Nappa' with extended trims NMMY Mocha with contrast stitching, interior colour Black3, \*



☐ Exclusive leather 'Nappa' with extended trims NMRI Cognac with contrast stitching, interior colour Black3, \*

#### INTERIOR TRIM FINISHERS



■ Fine-wood trim Fineline high-gloss with ■ Fine-wood trim 'Fineline' high-gloss





☐ Fine-wood trim poplar grain grey<sup>1, 4</sup>



☐ Fine-wood trim ash grain chestnut with wooden inlay



☐ Fine-wood trim American Oak dark with metal inlay\*



☐ Fine-wood trim 'Fineline' Black with metal effect high-gloss1,4,\*



 $\square$  Fine-wood trim poplar grain grey metallic high-gloss4,

#### BMW INDIVIDUAL LEATHER



☐ BMW Individual full leather trim 'Merino' finely structured ZBF2 Amarone\*



☐ BMW Individual full leather trim 'Merino' finely structured ZBFQ Fiona Red\*



☐ BMW Individual full leather trim 'Merino' finely structured ZBFU Smoke White\*



☐ BMW Individual full leather trim 'Merino' finely structured ZBKS Cashmere Beige\*



☐ BMW Individual full leather trim 'Merino' finely structured ZBSW Black\*



☐ BMW Individual full leather trim 'Merino' finely structured ZBTQ Tartufo\*

#### BMW INDIVIDUAL HEADLINER



☐ BMW Individual headliner 775 Anthracite<sup>4,\*</sup> ☐ BMW Individual headliner 776





 $\square$  BMW Individual headliner XD5



☐ BMW Individual headliner XD5



☐ BMW Individual headliner XD5



#### BMW INDIVIDUAL INTERIOR TRIM FINISHERS



piano finish Black



□ BMW Individual fine-wood trim eucalyptus straight-grained Smoke Brown high-gloss □ BMW Individual fine-wood trim Ash Grain Black Red high-gloss



Standard for M760LixDrive

<sup>2</sup> Exclusively available in conjunction with M Sport package and for the M760Li xDrive.
3 Extended surfaces with stitching (door armrest, seat cushion surfaces, centre console)
4 Available as standard in conjunction with M Sport package.

<sup>\*</sup> The availability of some equipment features and functions depends on engine variants or additional options. The market and production availability may vary. You can find detailed information about terms, standard and optional equipment at www.bmw.com or from your BMW Partner.

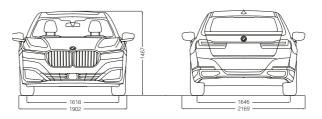
Please note that even normal long- or short-term use can lead to unrecoverable upholstery damage This can be caused in particular by non-colourfast clothing. Please note that the interior colour depends on the selected leather colour.

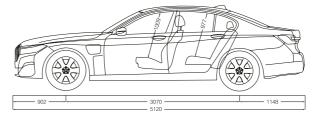
## TECHNICAL DATA.

		730i l 730Li	740i l 740Li 740Li xDrive	750i xDrive I 750Li xDrive	M760Li xDrive	730d   730Ld 730d xDrive   730Ld xDrive	740d xDrive I 740Ld xDrive	750d xDrive I 750Ld xDrive	745e   745Le 745Le xDrive
Weight									
Unladen EU (xDrive) <sup>1</sup>	kg	1790   1840	1835   1880 (1935)	(2040)1(2075)	(2295)	1900   1945 (1955)   (2005)	(1990)   (2025)	(2035)1(2075)	2070   2110 (2160)
Max. permissible weight (xDrive)	kg	238512445	2445   2500 (2555)	(2640)1(2675)	(2840)	2510   2560 (2560)   (2625)	(2605)   (2645)	(2640)   (2690)	265512670 (2705)
Permitted load (xDrive)	kg	6701680	6851695 (695)	(675)   (675)	(620)	685   690 (680)   (695)	(690)   (695)	(680)   (690)	6601635 (620)
Permitted trailer load, unbraked (xDrive) <sup>2</sup>	kg	-1-	7501750 (750)	(750)   (750)	(-)	750   750 (750)   (750)	(750) I (750)	(750)   (750)	- I - (-)
Permitted trailer load, braked, max. 12 % gradient <sup>2</sup> / max. 8 % gradient (xDrive) <sup>2</sup>	kg	-1-	2100/2100 I 2100/2100 (2300/2300)	(2300/2300) I (2300/2300)	(-)	2100/2100 I 2100/2100 (2100/2100) I (2100/2100)	(2300/2300) I (2300/2300)	(2300/2300) I (2300/2300)	-I- (-)
Luggage capacity	1	515	515	515	515	515	515	515	420
BMW TwinPower Turbo e	BMW TwinPower Turbo engine <sup>3</sup>								
Cylinders/valves		4/4	6/4	8/4	12/4	6/4	6/4	6/4	6/4
Capacity	cm <sup>3</sup>	1998	2998	4395	6592	2993	2993	2993	2998
Max. output/engine speed	kW (hp)/ rpm	195 (265)/ 5000-6500	250 (340)/ 5500-6500	390 (530)/ 5500-6000	430 (585)/ 5250-5750	155–195 (211–265)/ 4000	235 (320)/4400	294 (400)/4400	210 (286)/ 5000-6000
Max. torque/engine speed	Nm/rpm	400/1550-4500	450/1500-5200	750/1800-4600	850/1600-4500	620/2000-2500	680/1750-2250	760/2000-3000	450/1500-3500
eDrive motor									
Max. output	kW (hp)	-		_	-		-	-	83 (113)
Max. torque	Nm	-	-	_	-	-	-	-	265
System output	kW (hp)								290 (394)7
System torque	Nm								600 <sup>8</sup>
Lithium-ion high-voltage battery									
Battery type/ net battery capacity	kWh								Li-ion/10.43
Electric range/Maximum total range, combined <sup>10</sup>	km	=	=	=	=	=	=	=	58-55/-6   55-53/-6 (54-51/-6)
Charging time (AC rapid charging with BMW Wallbox) <sup>11</sup>	h	_	_	_	_	_	_	_	3.4
Powertransmission									
Type of drive (xDrive)		Rear-wheel	Rear-wheel (All-wheel)	(All-wheel)	(All-wheel)	Rear-wheel (All-wheel)	(All-wheel)	(All-wheel)	Rear-wheel (All-wheel)
Standard transmission (xDrive)		8-speed Steptronic	8-speed Steptronic (8-speed Steptronic)	(8-speed Steptronic)	(8-speed Steptronic Sport)	8-speed Steptronic (8-speed Steptronic)	(8-speed Steptronic)	(8-speed Steptronic)	8-speed Steptronic (8-speed Steptronic)
Driving performance									
Top speed (xDrive)	km/h	250 <sup>5</sup> l 250 <sup>5</sup>	250 <sup>5</sup>   250 <sup>5</sup> (250) <sup>5</sup>	(250)5   (250)5	(250) <sup>5, 9</sup>	250 <sup>5</sup>   250 <sup>5</sup> (250 <sup>5</sup> – 239)   (250) <sup>5</sup>	(250) <sup>5</sup> I (250) <sup>5</sup>	(250)5   (250)5	250 <sup>5</sup>   250 <sup>5</sup> (250) <sup>5</sup>
Top electric speed (xDrive)	km/h	-	-	-	-	-	-	-	140 <sup>5</sup>   140 <sup>5</sup> (140) <sup>5</sup>
Acceleration 0–100 km/h (xDrive)	s	6.216.3	5.515.6 (5.1)	(4.0)   (4.1)	(3.8)	6.1   6.2 (5.8–7.3)   (5.9)	(5.3)   (5.4)	(4.6)   (4.7)	5.215.3 (5.1)

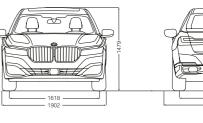
		730i l 730Li	740i I 740Li 740Li xDrive	750i xDrive I 750Li xDrive	M760Li xDrive	730d   730Ld 730d xDrive   730Ld xDrive	740d xDrive I 740Ld xDrive	750d xDrive I 750Ld xDrive	745e   745Le 745Le xDrive
Fuel consumption <sup>3,4</sup> – Al	l engines c	onform to the EU	16 standard						
Urban (xDrive)	l/100 km	7.6-7.8 7.6-8.0	9.0-9.2 l 9.0-9.4 (9.2-9.9)	(13.0–13.1) I (13.0–13.1)	(18.1–18.3)	6.2-6.516.3 (6.3-6.5)1 (6.5-6.7)	(6.9–7.2) l (7.0–7.4)	(6.7–6.8) I (6.8–7.1)	-I- (-)
Extra-urban (xDrive)	l/100 km	5.4-5.8 5.5-5.8	5.9-6.216.1-6.4 (6.7-6.9)	(7.4)   (7.4)	(8.9-9.2)	4.5-5.014.7-4.9 (5.0-5.2)1 (5.1-5.3)	(4.9-5.3) l (4.9-5.2)	(5.3–5.5) l (5.3–5.4)	-   - (-)
Combined (xDrive)	l/100 km	6.2-6.5 6.3-6.6	7.0–7.317.2–7.5 (7.6–8.0)	(9.5)   (9.5)	(12.4–12.5)	5.3-5.515.3-5.4 (5.4-5.7)1 (5.6-5.8)	(5.6–6.0) l (6.0–5.7)	(5.8–6.0) l (5.9–6.0)	2.1–2.2l 2.2–2.3 (2.3–2.5)
Consumption range, combined (xDrive)	kWh/ 100 km	-	-	-	-	_	-	-	15.1–15.5 l 15.6–15.7 (15.8–16.2)
Exhaust emissions standard (type-certified) (xDrive)		EU6d-temp	EU6d-temp	EU6d-temp	EU6d-temp	EU6d-temp	EU6d-temp	EU6d-temp	EU6d-temp
Combined CO <sub>2</sub> emissions (xDrive)	g/km	142–149 143–150	160–167 l 163–171 (174–182)	(216)   (217)	(282-285)	138-143   139-143 (143-149)   (147-151)	(147–157) l (149–158)	(151–156) I (154–157)	48-51150-53 (52-57)
Tank capacity, approx.	I	78	78	78	78	78	78	78	46
Wheels/tyres									
Tyre dimensions		225/60 R17Y	225/60 R17Y	245/45 R19Y	245/40 ZR20 Y 275/35 ZR20 Y	225/60 R17Y	245/50 R18Y	245/50 R18Y	245/50 R18Y
Wheel size		7.5J x 17	7.5J x 17	8.5J x 19	8.5J×20 10J×20	7.5J x 17	8J x 18	8J x 18	8J x 18
Material		Light alloy	Light alloy	Light alloy	Light alloy	Light alloy	Light alloy	Light alloy	Light alloy

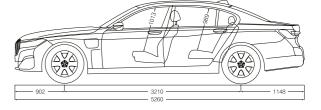
#### BMW 7 SERIES SALOON





#### BMW 7 SERIES SALOON LONG WHEELBASE





- The EC unladen weight refers to a vehicle with standard equipment and does not include any optional extras. The unladen weight includes a 90 % full tank and a driver weight of 75 kg. Optional equipment may affect the weight of the vehicle, the payload and the top speed if the selected equipment has an impact on the vehicle's aerodynamics.

  The actual total weight of the trailer must not exceed the maximum trailer load, taking into account the maximum tow bar download.

  Performance data of petrol engines apply to vehicles using RON 98 fuel. Fuel consumption data apply to vehicles using reference fuels in accordance with EU Regulation 2007/715. Unleaded RON 91 and higher with a maximum ethanol content of 10% (E10) may also be used. BMW recommends RON 95 super unleaded petrol.

  The data for fuel consumption, CO<sub>2</sub> emissions and energy consumption are determined in accordance with the measurements processes as defined by European Regulation (EU) 2007/715 in the applicable version. Data refer to a vehicle with base-level equipment in Germany, and the ranges account for differences according to the selected wheel and tyre size and the optional equipment and may change during the configuration process. Figures have been determined on the basis of the new WLTP test cycle and have been converted back into NEDC figures for comparability. [For these vehicles, values other than those specified here may apply for the assessment of taxes and other vehicle-related charges that are (also) based on CO<sub>2</sub> emissions].

  Electronically limited.

  Provisional figures; any missing figures were unavailable at the time of publication.

  In Sport mode.

  In Launch Control mode.

  In Launch Control mode.

  In Launch Control mode.

  In combination with M Driver's Package, the top speed is increased to 305 km/h.

  Range depends on various factors. In particular: personal driving style, route characteristics, exterior temperature, heating/air conditioning, pre-conditioning and the chosen equipment.

  Dependent on the local electricity infrastructur



